



# REMOVE IR8

SCAQMD COMPLIANT TEXTILE INK REMOVER WITH VERY LOW VOC

## APPLICATIONS

Removes ink from screen with water.

## CHARACTERISTICS

- ◆ Recommended to clean Plastisol inks.
- ◆ Slightly viscous to improve cling to screen during application

## FEATURES/BENEFITS

- ◆ Low VOC at 93g/L and complies with SCAQMD regulations.
- ◆ Non flammable

## DIRECTIONS FOR USE

Use a spatula to scrape excess ink from screen. Apply the product to squeegee side of the screen. Use a non-abrasive brush to scrub both sides of the screen until the ink is liquefied. Starting from the bottom, rinse ink residue from the screen with water.

## RECLAIM

After printing thoroughly card ink from screen. Wet screen with water and apply a light mist of IR4 on the well side of screen and in the image area on the substrate side of screen. Using a damp screen scrubber pad, brush IR4 into ink on all areas until the ink has been liquefied. Using a garden hose rinse ink from screen with low-pressure water rinse.

## SQUEEGEE CLEANING

Mix IR4 with water in a 1 to 1 ratio and place mixture in a flat container. Dip squeegee into mixture and scrub all surfaces, corners, ends, etc. Water rinse to remove ink residue. This technique is a great way to reduce solvent waste, excessive towel usage, and is a user-friendly way to clean squeegees. (A Bristol brush & flat scrub pad is needed.)

## RINSE & SAVE

Wet the screen and apply IR4 to both sides of the screen. Lightly brush the screen using a wet scrub pad. Use low pressure water to rinse ink residue and let screen air-dry. For best results, use a water resistant emulsion and either emulsion or Finish W1 as a blockout. (Emulsion will require exposing to make it water resistant.)

## RINSE & SAVE

IR4 mixed 1 to 1 with water can be used as a press wipe when running water-base or discharge inks. This helps to reduce ink stains in the mesh.

## HEALTH AND SAFETY

Before using, refer to appropriate material safety data sheets.

✚ MSDS available at  
<http://msds.saatiexpress.com/ink-remover/>

## STORAGE

When sealed in the original container and stored in cool conditions, Saati Chemicals products will maintain their original properties for one year from the date of production.

## PACKAGING

Available in 0.75 and 20 kilogram containers. In North America available in one quart and in one, five, and fifty-five US gallon containers.